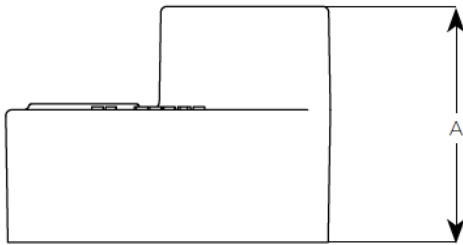


EF028 – Taper Pipe



Product code	Dia	A	WTKG
191532	70X50	75	0.5
191533	100X50	80	0.9
191534	100X70	85	0.9
191842	125X50	85	1.2
191536	125X70	90	1.5
191537	125X100	95	1.6
191538	150X50	90	1.7
191539	150X70	100	1.8
191540	150X100	105	2.2
191541	150X125	110	2.0
191542	200X100	115	3.5
191543	200X150	125	3.9
191544	250X100	122	5.9
191545	250X150	135	6.1
191546	250X200	145	6.1
191547	300X150	150	10.4
191529	300X200	160	11.0
191530	300X250	170	12.7
191531	400X300	200	20.0
157184	500x400	-	27.9

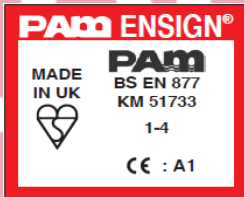
General Description

Taper Pipe

Technical Specification


- Product code:** See Table
- Standard:** BS EN 877: 1999/AC: 2008
- Material:** Cast Iron – BS EN 1561
- Coating:** Red epoxy to an average thickness of 70microns
- System Fire Rating:** A1
- Water Temperature Rating:** 95° +/- 2° (Resistance to Hot Water in 24hr cycle constant)

Product Identification



BS EN 9001:2008
Registered No:
FM12908

CE Marking Certificate

 SAINT-GOBAIN PAM UK Lows Lane Stanton-by-Dale - Ilkeston Derbyshire DE7 4QU 08	
Unique identification code of the product-type: E001A Declaration of Performance N°DoP-001UK AVCP: 3 for reaction to fire (Range) 4 for all other characteristics EN 877:1999/AC:2008 Cast iron pipes and fittings, their joints and accessories for the evacuation of water from buildings ENSIGN S (Soil) Range Pipes, fittings and couplings DN 50-600	
Reaction to fire	A1
- Cast iron	A1
- Range	A1
Internal pressure strength	Conform
Dimension tolerances	Conform
Impact resistance	Conform
- Mechanical properties (pipes)	
• Tensile strength	300 MPa (average value)
• Ring crush strength	450 MPa (average value)
• Brinell hardness	220 HB (average value)
Tightness	Conform
- Water tightness * Internal pressure DN ≤ 200 DN > 200	≥ 5 bar ≥ 3 bar
* excluded flexible couplings, joints connecting to sanitary ware ...)	
Durability	Conform
- External coatings	
• Pipes	Acrylic/Conform
• Fittings	Epoxy/Conform
- Internal coatings	
• Pipes **	Epoxy/Conform
• Fittings **	Epoxy/Conform
** including resistance to salt spray	≥ 1500 h

Saint Gobain PAM

Lows Lane, Stanton-by-Dale
Ilkeston, Derbyshire, DE7 4QU

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* PLEASE NOTE: At the time this data sheet was prepared all the data shown was accurate at the time of release.

